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European Technical Assessment Body for construction products



European Technical Assessment

ETA-25/0652 of 16 September 2025

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the **European Technical Assessment:**

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

Simpson Strong-Tie injection system EP-XP for rebar connection

Post-installed reinforcing bar (rebar) connections with improved bond-splitting behaviour

Simpson Strong-Tie Australia PTY Limited Unit 2A, 201 Power St NSW 2761 Glendenning **AUSTRALIEN**

Simpson Strong-Tie® Manufacturing Facilities

19 pages including 3 annexes which form an integral part of this assessment

EAD 332402-00-0601, Edition 09/2023

European Technical Assessment ETA-25/0652

English translation prepared by DIBt



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Specific Part

1 Technical description of the product

The subject of this European Technical Assessment is the post-installed connection, by anchoring or overlap connection joint, of reinforcing bars (rebars) in existing structures made of normal weight concrete, using the Simpson Strong-Tie Injection system EP-XP in accordance with the regulations for reinforced concrete construction.

Reinforcing bars with a diameter ϕ from 8 to 40 mm according to Annex A and the injection mortar EP-XP are used for the post-installed rebar connection. The rebar is placed into a drilled hole filled with injection mortar and is anchored via the bond between embedded reinforcing bar, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European assessment Document

The performances given in Section 3 are only valid if the rebar connection is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the rebar connections of at least 50 and/or 100 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance		
Characteristic resistance to tension load (stati	c and quasi-static loading)		
Resistance to combined pull-out and concrete failure in uncracked concrete	See Annex C 2 to C 3		
Resistance to concrete cone failure	See Annex C 1		
Robustness	See Annex C 2 to C 3		
Resistance to bond-splitting failure	See Annex C 2 to C 3		
Influence of cracked concrete on resistance to combined pull-out and concrete failure	See Annex C 2 to C 3		

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 332402-00-0601, the applicable European legal act is: [96/582/EC].

The system to be applied is: 1



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5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 16 September 2025 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock Head of Section beglaubigt: Baderschneider



Installation condition and application example

Figure A1: Column / wall to foundation / slab

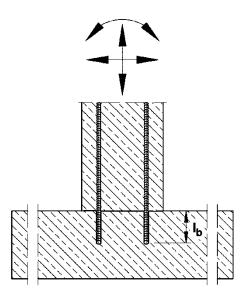
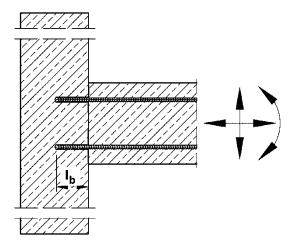


Figure A2: Slab / beam to wall or beam to column

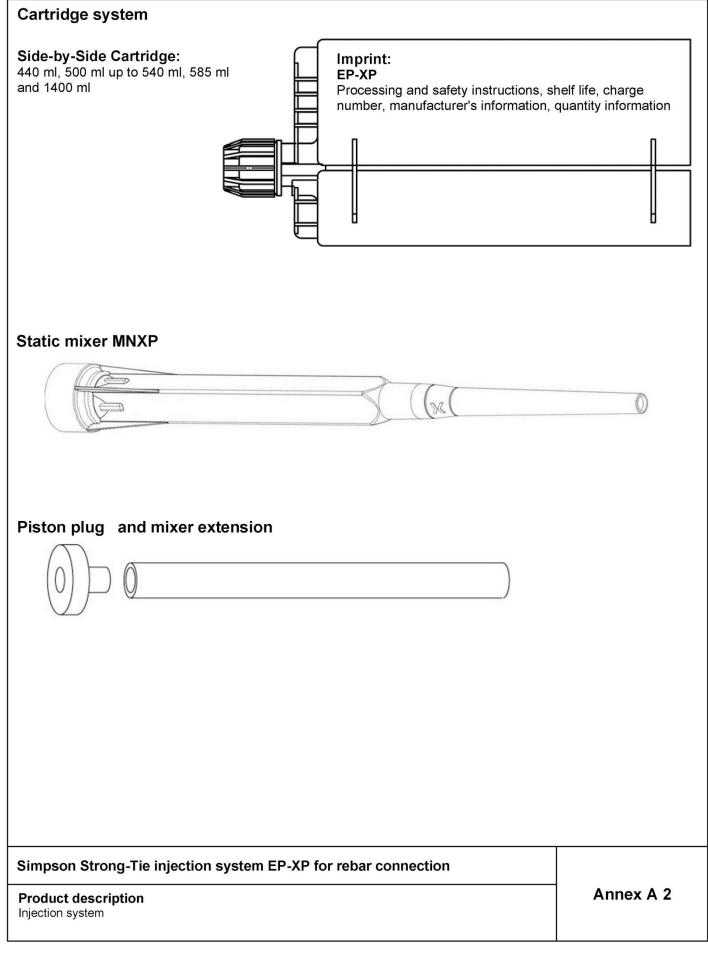


I_b = Embedment length

The transfer of shear forces between new concrete and existing structure shall be designed additionally according to EN 1992-1-1:2004+AC:2010.

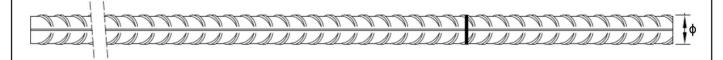
Simpson Strong-Tie injection system EP-XP for rebar connection	
Product description Installed condition and examples of use for rebars	Annex A 1







Reinforcing bar (rebar): ø8 up to ø40



- Minimum value of related rip area f_{R,min} according to EN 1992-1-1:2004+AC:2010
- Rib height of the bar shall be in the range 0,05φ ≤ h_{rib} ≤ 0,07φ
 (φ: Nominal diameter of the bar; h_{rib}: Rib height of the bar)

Table A1: Materials Rebar

Designation	Material
Rebar EN 1992-1-1:2004+AC:2010, Annex C	Bars and de-coiled rods class B or C f_{yk} and k according to NDP or NCI of EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk}$

Simpson Strong-Tie injection system EP-XP for rebar connection

Product description
Specifications Rebar

Annex A 3



Specification of the intended use								
Anchorages subject to:		Working life 50 years	Working life 100 years					
HD: Hammer drilling HDB: Hammer drilling with hollow drill bit CD: Compressed air drilling DD: Diamond drilling	static and quasi-static loads	Ø8 to Ø40	Ø8 to Ø40					
Temperature Range:	II: - 40°C to +72°C (max long-term temperatu III: - 40°C to +80°C	ure +24 °C and max short-term to ure +50 °C and max short-term to ure +60 °C and max short-term to	emperature +72 °C)					

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013 + A2:2021.
- Strength classes C20/25 to C50/60 according to EN 206:2013 + A2:2021.
- Maximum chloride content of 0,40% (CL 0.40) related to the cement content according to EN 206:2013 + A2:2021.
- Non-carbonated concrete.

Note: In case of a carbonated surface of the existing concrete structure the carbonated layer shall be removed in the area of the post-installed rebar connection with a diameter of ϕ + 60 mm prior to the installation of the new rebar.

The depth of concrete to be removed shall correspond to at least the minimum concrete cover in accordance with EN 1992-1-1:2004+AC:2010. The foregoing may be neglected if building components are new and not carbonated and if building components are in dry conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the forces to be transmitted.
- Design according to EOTA Technical Report TR 069, Edition June 2021.
- The actual position of the reinforcement in the existing structure shall be determined on the basis of the construction documentation and taken into account when designing.

Installation:

- Dry or wet concrete; for all drilling methods and all diameter.
- Water-filled drill holes; for rebar Ø8 to Ø32 only.
- Overhead installation allowed.
- Hole drilling by hammer drill (HD), hollow drill (HDB), diamond drill (DD) or compressed air drill mode (CD).
- Rebar installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Check the position of the existing rebars (if the position of existing rebars is not known, it shall be determined using a rebar detector suitable for this purpose as well as on the basis of the construction documentation and then marked on the building component).

Simpson Strong-Tie injection system EP-XP for rebar connection	
Intended use Specifications	Annex B 1



Table B1: Minimum concrete cover c_{min} of post-installed rebar depending of drilling method

Drilling method	Rebar diameter	Without drilling aid	With dri	lling aid
HD: Hammer drilling HDB: Hammer drilling	< 25 mm	$30 \text{ mm} + 0.06 \cdot l_b \ge 2 \phi$	$30 \text{ mm} + 0.02 \cdot l_b \ge 2 \phi$	
with hollow drill bit	≥ 25 mm	40 mm + 0,06 · I _b ≥ 2 φ	40 mm + 0,02 · I _b ≥ 2 φ	Drilling aid
DD: Diamond drilling	< 25 mm	Drill rig used as drilling	$30 \text{ mm} + 0.02 \cdot l_b \ge 2 \phi$	
DD. Diamond drilling	≥ 25 mm	aid	$40 \text{ mm} + 0.02 \cdot l_b \ge 2 \phi$	
CD: Compressed air	< 25 mm	50 mm + 0,08 · l _b	50 mm + 0,02 · l _b	[]
drilling	≥ 25 mm	60 mm + 0,08 · l _b ≥ 2 ф	60 mm + 0,02 · l _b ≥ 2 ф	

Comments: The minimum concrete cover acc. EN 1992-1-1:2004+AC:2010 must be observed. The minimum clear spacing is $a = max (40mm; 4 \phi)$

Table B2: Dispensing tools

Cartridge type/size	Ha	Pneumatic tool	
Side-by-side cartridges 440 ml, 500ml up to 540 ml, 585 ml			
	e.g. SA 296C585	e.g. Type H 244 C	e.g. Type TS 444 KX
Side-by-side cartridges 1400 ml	1	1	e.g. Type TS 471

All cartridges could also be extruded by a battery tool.

Simpson Strong-Tie injection system EP-XP for rebar connection	
Intended use Minimum concrete cover Dispensing tools	Annex B 2



Table B3:	Brushes, piston plugs, max embedment length and mixer extension,
	hammer (HD), diamond (DD) and compressed air (CD) drilling

		Drill				d _{b,min}		Cartridge: 440, 500-540 or 585 ml			Cartri	dge: 1400 ml	
Bar size	l	bit - Ø	5	d Brus	b h - Ø	min. Brush -	Piston plug	Hand or battery tool		Phelimatic tool		Pneumatic tool	
ф	HD	DD	CD	Dias		Ø pidg		I _{b,max}	Mixer extension	I _{b,max}	Mixer extension	I _{b,max}	Mixer extension
[mm]		[m	m]		[mm]	[mm]		[mm]		[mm]		[mm]	
8	1	0		RB10	11,5	10,5	-	250		250		250	
	1	2	_	RB12	13,5	12,5		700		800		800	10/0,75
10	ı		-	KBIZ	13,5	12,3	_	250		250		250	or
	1	4	_	RB14	15,5	14,5	14	700		1000		1000	16/1,8
12	ı	4	-	KB14	15,5	14,5	14	250		250		250	
12		16		RB16	17,5	16,5	16					1200	
14		18		RB18	20,0	18,5	18	700	10/0,75	1300		1400	
16		20		RB20	22,0	20,5	20		or			1600	
20	2	5	1	RB25	27,0	25,5	25		16/1,8		10/0,75 or		
		-	26	RB26	28,0	26,5	25				16/1,8		
22		28		RB28	30,0	28,5	28						
24/25		30		RB30	32,0	30,5	30	500					16/1,8
24/25		32		RB32	34,0	32,5	32			1000		2000	
28		35		RB35	37,0	35,5	35			1000		2000	
32/34		40		RB40	43,5	40,5	40						
36		45		RB45	47,0	45,5	45						
40	-	52	-	RB52	54,0	52,5	52	-	-				
40	55	-	55	RB55	58,0	55,5	55						

Table B4: Brushes, piston plugs, max embedment length and mixer extension, hammer drilling with hollow drill bit system (HDB)

	Drill		d _{b,min}		Car	tridge: 440, 5	00-540 o	r 585 ml	Cartrid	ge: 1400 ml	
Bar size	bit - Ø	d _b	d _b min.		Hand o	Hand or battery tool		Pneumatic tool		Pneumatic tool	
ф	HDB	Brush - Ø Brush - Ø		plug	I _{b,max}	Mixer extension	I _{b,max}	Mixer extension	I _{b,max}	Mixer extension	
[mm]	[mm]				[mm]		[mm]		[mm]		
8	10			-	250		250		250		
	12				700		800		800		
10	12			_	250		250		250		
	14				14 700 1000	44		1000			
12	14			14	250		250		250		
12	16	Na ala	16		40/0.75		10/0,75		40/0.75		
14	18	No clea Requi		18 700	10/0,75				10/0,75		
16	20	Nequi	ii c u	20		or 16/1,8		or 16/1,8	8 1000	or 16/1,8	
20	25			25		10,1,0					
22	28			28			1000				
24/25	30				500						
24/25	32			32	300						
28	35			35							
32/34	40			40							

Simpson Strong-Tie injection system EP-XP for rebar connection

Intended use

Parameter brushes, piston plugs, max embedment length and mixer extension

Annex B 3



Cleaning and installation tools

HDB - Hollow drill bit system



The hollow drill system consists of Heller Duster Expert and a class M vacuum cleaner with a minimum negative pressure of 253 hPa and a flow rate of minimum 150 m³/h (42 l/s).

Hand pump

(Volume 750 ml, $h_0 \le 10 d_s$, $d_0 \le 20 mm$)



Compressed air tool

(min 6 bar)



Brush RB



Piston Plug



Brush extension RBL



Table B5: Working time and curing time

Tempera	ature in bas	e material	Maximum working time	Initial curing time ¹⁾	Minimum curing time ²⁾
	Т		t _{work}	t _{cure,ini}	t _{cure}
0°C	up to	+ 4 °C	80 min	30 h	144 h
+ 5°C	up to	+ 9 °C	80 min	20 h	48 h
+ 10 °C	up to	+ 14 °C	60 min	15 h	28 h
+ 15 °C	up to	+ 19°C	40 min	9 h	18 h
+ 20 °C	up to	+ 24 °C	30 min	6 h	12 h
+ 25 °C	up to	+ 34 °C	12 min	4 h	9 h
+ 35 °C	up to	+ 39 °C	8 min	3 h	6 h
	+40°C		8 min	1,5 h	4 h
Cartridge temperature				+5°C up to +40°C	

¹⁾ After Initial curing time has elapsed, the installation of the connecting reinforcement and the construction of the formwork can be continued

²⁾ The minimum curing time is only valid for dry base material. In wet base material the curing time must be doubled.

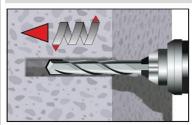
Simpson Strong-Tie injection system EP-XP for rebar connection	
Intended use Cleaning and installation tools Working time and curing time	Annex B 4



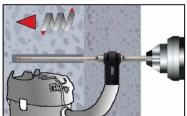
Installation instructions

Attention: Before drilling, remove carbonated concrete and clean contact areas (see Annex B 1) In case of aborted drill hole: the drill hole shall be filled with mortar.

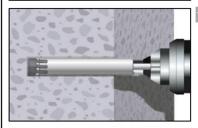
Drilling of the bore hole



Hammer drilling (HD) / Compressed air drilling (CD)
Drill a hole to the required embedment length.
Drill bit diameter according to Table B3.
Proceed with Step 2 (MAC or CAC).



Hollow drill bit system (HDB) (see Annex B 4)
Drill a hole to the required embedment length.
Drill bit diameter according to Table B4.
The hollow drilling system removes the dust and cleans the bore hole.
Proceed with Step 3.



Diamond drilling (DD)

Drill a hole to the required embedment length required

Drill bit diameter according to Table B3.

Proceed with Step 2 (SPCAC).

Simpson Strong-Tie injection system EP-XP for rebar connection

Intended use
Installation instruction

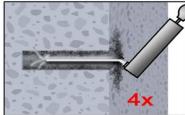
Annex B 5



Installation instructions (continuation)

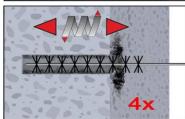
Manual Air Cleaning (MAC)

for drill hole diameter $d_0 \le 20$ mm and drill hole depth $h_0 \le 10$ with drilling method HD/CD

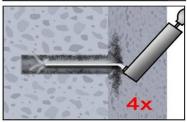


Attention! Standing water in the bore hole must be removed before cleaning.

Blow the bore hole clean minimum 4x from the bottom or back by hand pump (Annex B 4).



Brush the bore hole minimum 4x with brush RB according to Table B3 over the entire embedment depth in a twisting motion (if necessary, use a brush extension RBL).



Finally blow the bore hole clean minimum 4x from the bottom or back by hand pump (Annex B 4).

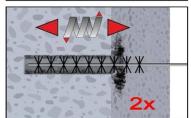
Compressed Air Cleaning (CAC):

All diameter with drilling method HD/CD

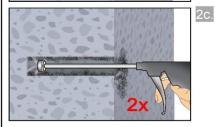


Attention! Standing water in the bore hole must be removed before cleaning.

2a. Blow the bore hole clean minimum 2x with compressed air (min. 6 bar, oil-free) (Annex B 4) over the entire embedment depth until return air stream is free of noticeable dust. (If necessary, an extension shall be used.)



Brush the bore hole minimum 2x with brush RB according to Table B3 over the entire embedment depth in a twisting motion. (If necessary, a brush extension RBL shall be used.)



Finally blow the bore hole clean minimum 2x with compressed air (min. 6 bar, oil-free) (Annex B 4) over the entire embedment depth until return air stream is free of noticeable dust. (If necessary, an extension shall be used.)

Protect cleaned bore hole against re-contamination in an appropriate way. If necessary, repeat cleaning process directly before dispensing the mortar. In-flowing water must not contaminate the bore hole again.

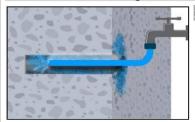
Simpson Strong-Tie injection system EP-XP for rebar connection	
Intended use Installation instructions (continuation)	Annex B 6



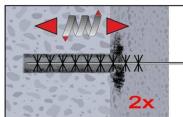
Installation instructions (continuation)

Flush & Compressed Air Cleaning (SPCAC):

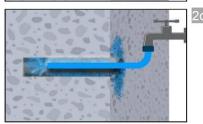
All diameter with drilling method DD



Flushing with water until clear water comes out.

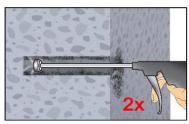


2b. Brush the bore hole minimum 2x with brush RB according to Table B3 over the entire embedment depth in a twisting motion. (If necessary, a brush extension RBL shall be used.)

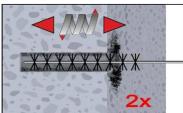


2c. Flushing again with water until clear water comes out.

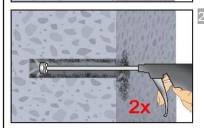
Attention! Standing water in the bore hole must be removed before proceeding.



Blow the bore hole clean minimum 2x with compressed air (min. 6 bar, oil-free) (Annex B 4) over the entire embedment depth until return air stream is free of noticeable dust. (If necessary, an extension shall be used.)



Brush the bore hole minimum 2x with brush RB according to Table B3 over the entire embedment depth in a twisting motion. (If necessary, a brush extension RBL shall be used.)

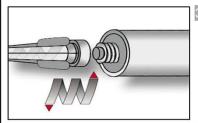


Finally blow the bore hole clean minimum 2x with compressed air (min. 6 bar, oil-free) (Annex B 4) over the entire embedment depth until return air stream is free of noticeable dust. (If necessary, an extension shall be used.)

Protect cleaned bore hole against re-contamination in an appropriate way. If necessary, repeat cleaning process directly before dispensing the mortar. In-flowing water must not contaminate the bore hole again.

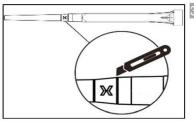
Simpson Strong-Tie injection system EP-XP for rebar connection	
Intended use Installation instructions (continuation)	Annex B 7

Installation instructions (continuation)

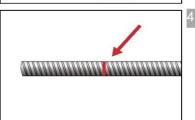


Screw on static-mixing nozzle MNXP, and load the cartridge into an appropriate dispensing tool.

For every working interruption longer than the maximum working time twork (Annex B 4) as well as for new cartridges, a new static-mixer shall be used.



In case of using the mixer extension 16/1,8, cut off the tip of the mixer nozzle at position "X".



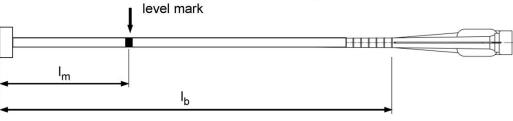
Mark embedment length I_b on the reinforcing bar .

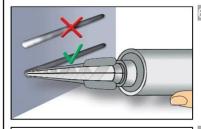
The reinforcing bar shall be free of dirt, grease, oil or other foreign material.

Mark mixer nozzle and extension with mortar level mark I_m and embedment length I_b

Quick estimation: $I_m = 1/3 \cdot I_b$ Optimum mortar volume:

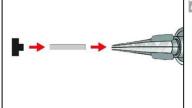
$$I_{m} = I_{b} \cdot \left(1.2 \cdot \frac{\phi^{2}}{d_{0}^{2}} - 0.2 \right)$$





Not proper mixed mortar is not sufficient for fastening.

Dispense and discard mortar until an uniform grey or red colour is shown (at least 3 full strokes).



Piston plugs and mixer nozzle extensions shall be used according to Table B3 or B4.

Assemble mixing nozzle, mixer extension and piston plug before injecting mortar.

Simpson Strong-Tie injection system EP-XP for rebar connection

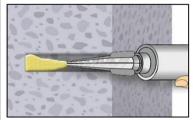
Intended use

Installation instructions (continuation)

Annex B 8

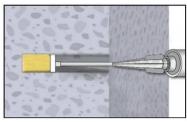


Installation instructions (continuation)



8a. Injecting mortar without piston plug:

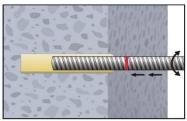
Starting at bottom of the hole and fill the hole with adhesive until the mortar level mark is visible. (If necessary, a mixer nozzle extension shall be used.) Slowly withdraw of the static mixing nozzle avoid creating air pockets Observe the temperature related working time t_{work} (Annex B 4).



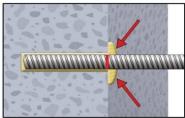
Injecting mortar with piston plug:

Insert piston plug to bottom of the hole and fill the hole with mortar until mortar level mark l_m is visible. (If necessary, a mixer nozzle extension shall be used.) During injection the piston plug is pushed out of the bore hole by the back pressure of the mortar.

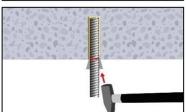
Observe the temperature related working time t_{work} (Annex B 4).



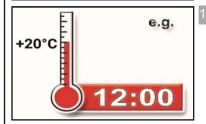
Insert the reinforcing bar while turning slightly up to the embedment mark.



Annular gap between reinforcing bar and base material must be completely filled with mortar. Otherwise, the installation must be repeated starting from step 8 before the maximum working time t_{work} has expired.



For application in vertical upwards direction the reinforcing bar shall be fixed (e.g. wedges).



Temperature related curing time t_{cure} (Annex B 4) must be observed. After initial curing time $t_{cure,ini}$ has elapsed, the installation of the connecting reinforcement and the formwork can be continued. The full load to the reinforcing bar may be applied after the full curing time t_{cure} has elapsed.

Simpson Strong-Tie injection system EP-XP for rebar connection

Intended use

Installation instructions (continuation)

Annex B 9



Table C1:	Characteristic resistance to tension load (static and quasi-static loading)
	for a working life of 50 and 100 years

Fastener		All sizes	
Concrete cone failure			
Uncracked concrete	k _{ucr,N}	[-]	11,0
Cracked concrete	k _{cr,N}	[-]	7,7
Edge distance	c _{cr,N}	[mm]	1,5 l _b ¹⁾
Spacing	s _{cr,N}	[mm]	3,0 l _b 1)

¹⁾ see Annex A 1

Simpson Strong-Tie injection system EP-XP for rebar connection

Performances
Characteristic values of tension loads under static and quasi-static action for a working life of 50 and 100 years

Annex C 1



Table C2: Characteristic resistance to tension load under static and quasi-static loading in hammer drilled holes (HD), compressed air drilled holes (CD) and in hammer drilled holes with hollow drill bit (HDB); working life 50 and 100 years															
	llow drill	bit (HDE								,					
Reinforcing bar							Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32	Ø 36	Ø 40	
Combined pull-out and concre Characteristic resistance in uncre							aa (HI	2) 020		20000	d oin i	اخالمط	halaa	(CD)	
	acked concr													· /	
B: 24°C/40°C Dry, wet concrete and	^τ Rk,ucr,50	[N/mm²]	16	16	16	16	16	16	15	15	15	15	15	15	
Fig. 11: 50. C/72.C flooded bore	=		12	12	12	12	12	12	12	12	11	11	11	11	
ज़ि II: 60°C\80°C pole	^τ Rk,ucr,100		5,5	5,5	5,5	5,5	5,5	5,5	5,0	5,0	5,0	5,0	4,5	4,5	
Characteristic resistance in uncr	acked concr	ete C20/2				1									
9 I: 24°C/40°C Dry, wet			14	14	13	13	13	13	13	13	13	13			
5 11: 50: 0/72: 0 concrete	τ _{Rk,ucr,50}		12	12	12	11	11	11	11	11	11	11			
E BII: 60°C/80°C	=	[N/mm²]	5,5 13	5,5	5,5	5,5 13	5,5	5,5	5,0	5,0	5,0 13	5,0	1	i)	
II: 50°C/72°C flooded bore	τ _{Rk,ucr,100}		11	13 11	13 11	11	13 11	13 11	13 11	13 11	11	13 11			
II: 60°C/80°C hole			5,5	5,5	5,5	5,5	5,5	5,5	5,0	5,0	5,0	5,0			
Reduction factor $\psi^0_{\text{sus},50}$, ψ^0_{sus}	in crack	ed and u								,		0,0			
	,100 III CI aCI	eu anu u		keu cu	nicieu	5 020/	25, (г			пов)					
Example 1: 24°C/40°C Dry, wet concrete and flooded bore hole	Ψ ⁰ sus,50 =	.,	0,80												
il: 50°C/72°C concrete and flooded bore	Ψ ⁰ sus,100	[-]	0,68												
			0,70												
Increasing factors for concrete	Ψc	[-]						(f _{ck} / :	20) ^{0,1}						
Characteristic bond resistance depending on the concrete	^τ Rŀ	,ucr,50 =					Ψ c •	^τ Rk,uc	r,50,(C	20/25)					
strength class	τ _{Rk,}	ucr,100 =					Ψc • τ	Rk,ucr	,100,(0	20/25)					
Influence of cracked concrete (HD, CD and HDB)	on combin	ed pullou	it and	conc	rete c	one fa	ailure	; worl	king li	fe of	50 and	d 100	years	;	
Factor for HD, CD	_		0,84	0,84	0,85	0,86	0,87	0,89	0,91	0,91	0,92	0,94	0,94	0,95	
cracked concrete HDB	Ω_{Cr}	[-]	0,84	0,84	0,85	0,86	0,87	0,89	0,91	0,91	0,92	0,94	1	I)	
Bond-splitting failure; working		100 yea	rs; (HI	D, CD	and l	HDB)									
Product basic factor	A_k	[-]						5	,0						
Exponent for influence of															
- concrete compressive strength	sp1	[-]						0,	34						
- rebar diameter φ	sp2	[-]						0,	52						
- concrete cover c _d	sp3	[-]						0,	66						
- side concrete cover (c _{max} / c _d)	sp4	[-]						0,	28						
- embedment length l _b	lb1	[-]				0,66									
Concrete cone failure															
Relevant parameter							S	ee Ta	ble C	1					
Installation factor; (HD, CD and	HDB)														
for dry and wet concrete for flooded bore hole	γ _{inst}	[-]						,0 ,2						,2 I)	
1) no performance assessed	1		<u> </u>					<u>,_</u>					<u> </u>	• ,	
Simpson Strong-Tie inject	ion systen	n EP-XP	for r	ebar	conn	ectio	n								
	Performances Characteristic resistance to tension load under static and quasi-static loading; working life of 50 and 100 years; (HD, CD and HDB)														



		esistance holes (DD		ing li	fe 50) and	100	yea	rs						
Reinforcing bar				Ø8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32	Ø 36	Ø 40
Combined pull-out and concrete failure Characteristic resistance in uncracked concrete C20/25; working life 50 years															
	in uncracke	ed concrete	C20/25; w			Ť									
1: 24°C/40°C Dry	Dry, wet concrete and			14	13	13	13	12	12	11	11	11	11	11	10
E E 11.50 C/72 C floo	ded bore	^τ Rk,ucr,50	[N/mm²]	11	11	10	10	10	9,5	9,5	9,5	9,0	9,0	8,5	8,5
垣 II: 60°C/80°C hole	e			5,0	5,0	5,0	4,5	4,5	4,5	4,0	4,0	4,0	4,0	4,0	4,0
Reduction factor ψ ⁰ sus,50	in cracked	and uncrac	ked concr	ete C	20/25	; worl	king li	fe 50	years						
l: 24°C/40°C Dry,									0,	77					
	crete and oded bore	Ψ ⁰ sus,50	[-]						0,	72					
II: 60°C/80°C hole									0,	72					
Characteristic resistance i	in uncracke	d concrete	C20/25; w	orkin	g life	100 y	ears								
1: 24°C/40°C Dry	, wet			14	13	13	13	12	12	11	11	11	11	11	10
The position of the position o	crete and oded bore	^τ Rk,ucr,100	[N/mm²]	11	10	10	10	9,5	9,0	9,0	9,0	8,5	8,5	8,0	8,0
1: 24°C/40°C Dry.				5,0	5,0	5,0	4,5	4,5	4,5	4,0	4,0	4,0	4,0	4,0	4,0
Reduction factor ψ ⁰ _{sus.100}	o in cracke	d and uncra	cked cond	crete (5: wo	rkina		00 vea	ars	·		·	·	<u> </u>
					-	•				73					
The second secon	concrete and flooded bore	Ψ ⁰ sus,100	[-]	0,70											
			[-]	0,70											
•			F 3								,				
Increasing factors for cond Characteristic bond resista		Ψc _	[-]						(f _{ck} / 2						
depending on the concrete			,ucr,50 =						Rk,uc						
class			ucr,100 =	d					Rk,ucr				<u> </u>		
Influence of cracked cor Factor for influence of cracket	-ll														
concrete		Ω_{cr}	[-]	0,87	0,88	0,89	0,90	0,91	0,94	0,94	0,94	0,93	0,93	0,93	0,93
Bond-splitting failure; w	orking life		r -												
Product basic factor		A _k	[-]						5	,0					
Exponent for influence of.				1											
- concrete compressive st	trength	sp1	[-]							34					
- rebar diameter φ		sp2	[-]							52					
- concrete cover c _d	(0)	sp3	[-]							66					
 side concrete cover (c_{ma} embedment length l_b 	ax ^{/ C} d/	sp4 lb1	[-]							28 65					
Concrete cone failure		וטו	[-]						U,	65					
Relevant parameter								-	ee Ta	ble C	1				
Installation factor									JJ 16		•				
for dry and wet concrete								1	,0					1	,2
for flooded bore hole	γinst	[-]		1	,2			-	1	,4) <u>, </u>	
1) no performance assess	ed	•	•												
Simpson Strong-Tie	injection	system EF	P-XP for	reba	r cor	nect	ion								
	Performances Characteristic resistance to tension load under static and quasi-static loading; working life 50 and 100 years (DD) Annex C 3														