

Serrated teeth

facilitate cutting

installation torque

and reduce

Easy post-

installation

inspection:

The head is

stamped with the

"≠" sign and the

anchor size in mm

Highly ductile: Can

be bent to a right angle (90 degrees)

and remain intact

without snapping

or breakage

Simpson Strong-Tie

Titen HD® Heavy Duty Screw Anchor for Concrete and Masonry

The original high-strength screw anchor for use in cracked and uncracked concrete, as well as uncracked masonry. The Titen HD[®] offers low installation torque and outstanding performance. The Titen HD[®] demonstrates industry-leading performance.

Features

- Reduced Installation Time
- Low Installation Torque
- No Special Drill Bits
- Removable
- Built in Hex Head
- Easy Post-Installation Inspection
- Vibration and Shock Resistance
- Excellent Minimum Edge Distance Performance
- Ductile Anchor Through Proprietary Heat-Treatment Process

Applications

- Timber Bottom Plate and Holdown Fixings
- Structural Steel
- Subway/Railway Fixings
- Machinery and Equipment
- Concrete Formwork and Bracing
- Access Equipment: Ladders, Staircases
- Ledgers
- Overhead Anchoring (Tension Zones)
- Strut and Pipe Hangers
- Junction Boxes and Control Panels
- Racking, Mezzanines, Conveyors
- Furniture and Storage
- Guardrails, Railings, Fencing

Base Material

- Cracked and Uncracked Concrete
- Grout-filled and Hollow Concrete Block

Approvals

- Complies with AS5216
- ETA-12/0060 (Option 1)
- BRANZ Appraisal 983 (2018) for applications related to bottom plate fixings and holdown applications per NZS 3604 using Titen HD.

Finish

Carbon Steel, Mechanically Galvanised



M8 | M10 | M12 | M16 | M20





Scan this QR code to download the BRANZ Appraisal http://www.strongtie.co.nz/pdf/codes/BRANZ-APPROVAL-983.pdf









Proprietary heat treating process: Creates superior surface hardness for cutting into the hardest of base materials.



Scan this QR code to watch video of the Titen HD® Heavy Duty Screw Anchor for Concrete and Masonry.

https://youtu.be/7KuXGsPfnQ



Titen HD® Installation



Holes in steel fixtures to be mounted should match the diameter range specified in the table on page 70.

CAUTION: Oversized holes in the base material will reduce or eliminate the mechanical interlock of the threads with the base material and will reduce the anchor's load capacity. Use a Titen HD screw anchor one time only. Installing the anchor multiple times may result in excessive thread wear and reduce load capacity.

Installation Sequence



1. Drill

Drill a hole in the base material using a carbide drill bit the same diameter as the nominal diameter of the anchor to be installed. Drill the hole to the specified embedment depth plus 13 mm minimum to allow the thread tapping dust to settle



Blow Blow it clean using compressed air. Overhead installations need not be blown clean. Alternatively, drill the hole deep enough to accommodate embedment depth and dust from drilling and tapping.



3. Tighten

Insert the anchor through the fixture and into the hole. Tighten the anchor into the base material until the hex washer head

contacts the fixture.



4. If the anchor will not install completely, remove the anchor and assure that all dust has been evacuated or drill the hole deeper. Begin re-installation of the anchor by hand to prevent cross-threading.

Do not use impact wrenches to install into hollow CMU.

Titen HD® Product Availability

Mechanically Galvanised ^{1,2,3} Model No.	Anchor and Drill Bit Size	Total⁴ Length (mm) L	Max. Fixture Thickness (mm) t _{fix,max}	Fixture Hole Range⁵ (mm)	Wrench Size (mm)	Box Qty	Carton Qty
THD08080MG	M8	80	15			50	200
THD08100MG		100	35	10, 10	10	50	200
THD08120MG		120	55	10-12	13	50	100
THD08140MG		140	75			50	100
THD10060MG		60	5			50	200
THD10080MG		80	5			50	200
THD10090MG		90	15			50	200
THD10100MG	M10	100	25	12–14	15	50	200
THD10120MG		120	45			50	200
THD10140MG		140	65			50	100
THD10160MG		160	85			50	100
THD12075MG	M12	75	5			20	80
THD12110MG		110	15			20	80
THD12130MG		130	35	14 16	19	20	80
THD12150MG		150	55	14-10	10	20	80
THD12190MG ⁶		190	95			20	80
THD12230MG 6,7		230	—			25	50
THD16130MG	Mie	130	15	10,00	04	10	40
THD16150MG	UN IO	150	35	19-22	24	10	40
THD20150MG	MOO	150	15	02.00	20	5	20
THD20170MG	IVIZU	170	35	20-28	30	5	10

Mechanically galvanised finish is ≥ 12 microns in accordance with EN ISO 12683, Type 1. Not for use in highly corrosive or outdoor environments.

Other sizes available in MG finish by special order, contact Simpson Strong-Tie for details. MG finish ETA approval pending. Length is measured from the underside of the head to the tip of the anchor. The max, fixture holes are limited to the outside diameter of the anchor based on ETAG 001, Annex C.

1. 2. 3. 4. 5. 6. 7. Only available in New Zealand. Titen HD® 12 x 230 mm Masonry Screw for retrofitting URM cavity walls for out-of-plane composite behaviour. See page 116 for further information.



Titen HD® Master Technical Data Sheet

Installation Data

Description	Symbol	Units	Anchor Size					
Description			M8	M10	M12	M16	M20	
Drill Hole Diameter	d。		8	10	12	16	20	
Maximum Diameter of Drill Bit	d _{cut, max}	mm	8.45	10.45	12.5	16.5	20.55	
Drill Depth	h1		75	85	105	130	150	
Nominal Embedment Depth	h _{nom}		65	75	95	115	135	
Anchor Length Range	L		70–140	60–160	75–150	130–150	150–170	
Clearance Hole Diameter in Fixture	df		12	14	16	22	26	
Maximum Thickness of Fixture	t _{fix,max}		85	85	85	85	85	
Recommended impact screw driver with max. power output specified according to manufacturer's instructions.								
Installation Torque	T _{inst, max}	Nm	200 515					

Concrete Thickness, Edge Distance and Spacing

Description	Symbol	Units	M8	M10	M12	M16	M20		
Minimum Concrete Thickness	h _{min}		105	125	150	180	220		
Minimum Edge Distance	C _{min}		50	60	80	100	120		
Minimum Spacing	S _{min}		50	60	80	100	120		
Critical Edge Distance (cone)	C _{cr,N}	mm	mm		1. 5 x h _{ef}				
Critical Spacing (cone)	S _{cr,N}		3 x h _{ef}						
Critical Edge Distance (splitting)	C _{cr,sp}		1. 5 x h _{ef}						
Critical Spacing (splitting)	S _{cr,sp}		3 x h _{ef}						

Design Resistance — Single Anchor, No Concrete Edge or Spacing Influence

Description	Symbol	Units	M8	M10	M12	M16	M20	
Embedment Depth	h _{ef}	mm	47	55	70	86	102	
Minimum Concrete Thickness	h _{min}		105	125	150	180	220	
Uncracked Concrete								
TENSION	N _{Rd}	kN	5.1	7.1	16.9	20.3	33.8	
SHEAR	V _{Rd}		11.7	18.3	25.2	46.7	73.6	
Cracked Concrete								
TENSION	N _{Rd}	kN	4.1	5.1	8.1	16.9	23.7	
SHEAR	V _{Rd}		11.7	18.3	25.2	46.7	60.2	

Concrete strength is 30 MPa (cylinder) unreinforced.

Concrete strength is 30 Mira (cylinder) unreinforced. Tabulated loads are based on no edge distance, no anchor spacing and installed at min. allowable concrete thickness and embedment depth **For spacing and edge distance influence, use Simpson's Anchor Designer™ Software for analysis.** N_{Rd} and V_{Rd} is based on use of a Carbon Steel, Zinc plated bolt, or mechanically galvanised. All design resistances are derived from the product's ETA (European Technical Assessment). 2.

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